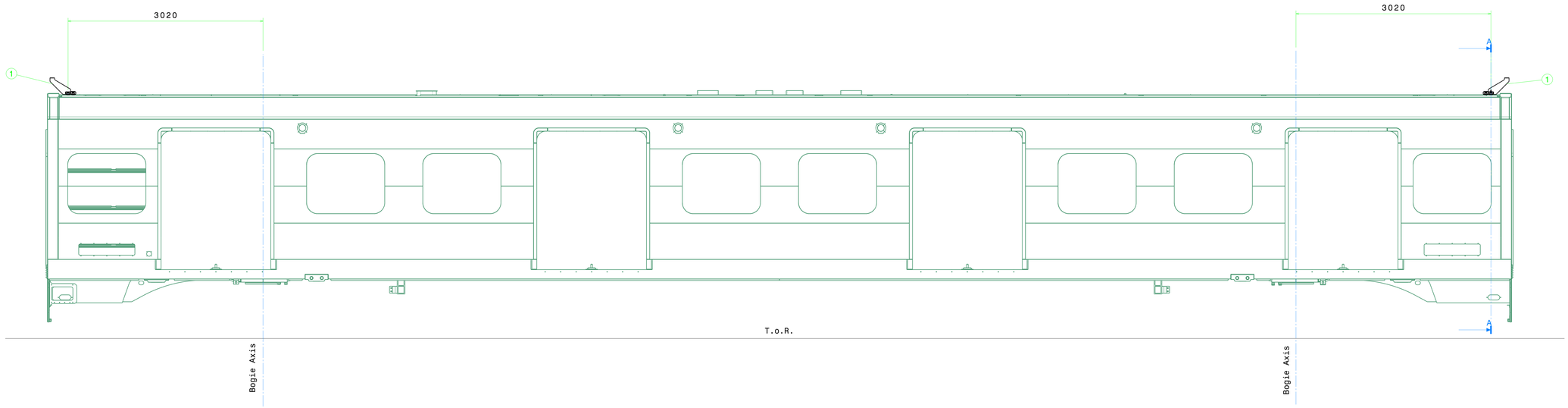
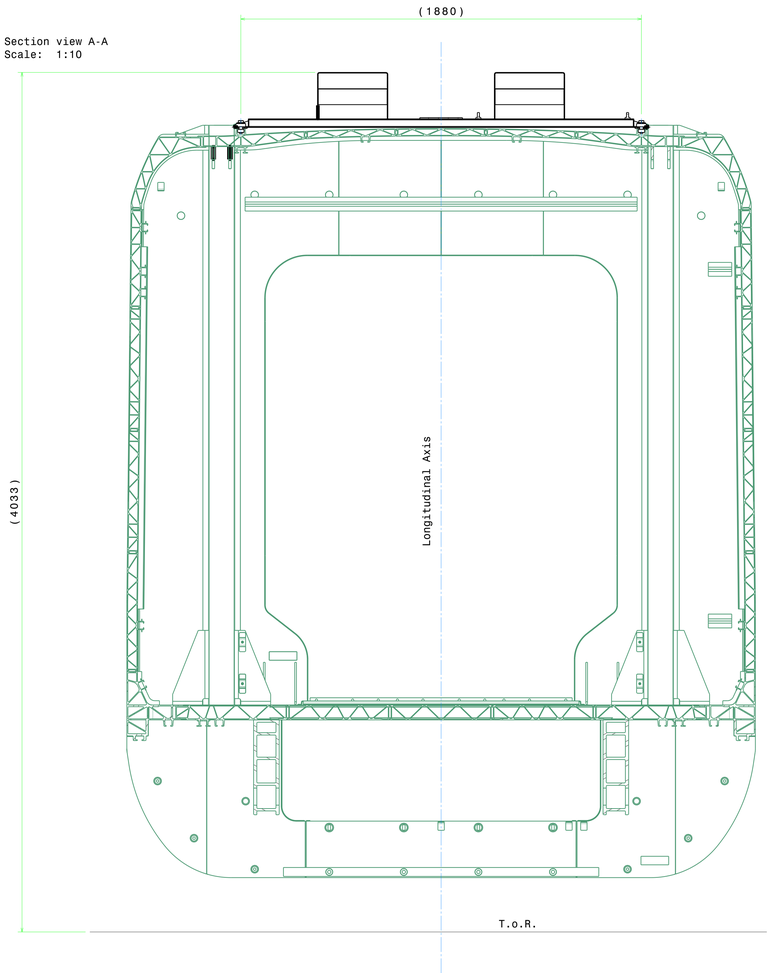
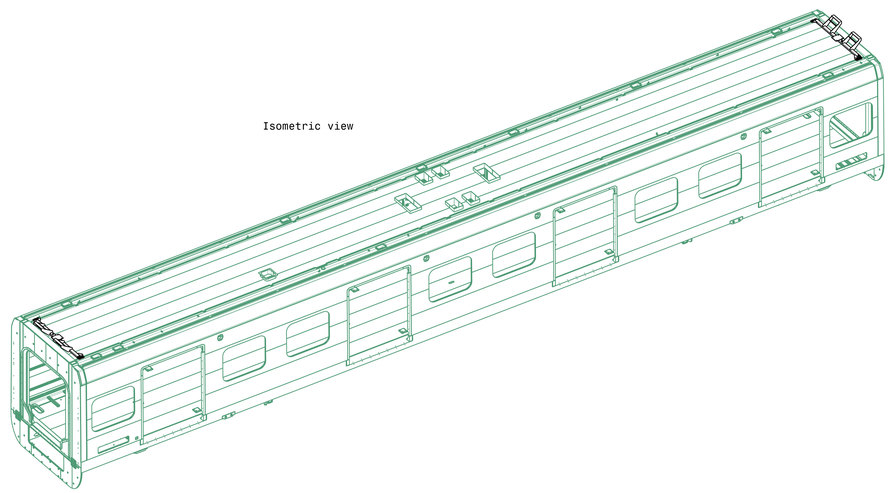


Section view A-A
Scale: 1:10



Isometric view



ISO 13920 Welded Construction			
Nom. Size	Class		
L mm	A ±	E ±	
2-30	1,0	0,5	
30-120	1,0	0,5	
<400	1,0	1,0	
<1000	2,0	1,5	
<2000	3,0	2,0	
<4000	4,0	3,0	
<8000	5,0	4,0	
<12000	6,0	5,0	
<16000	7,0	6,0	
>20000	9,0	8,0	

ISO 2768 General Tolerances	
Nom. Size	Class
L mm	m ± K ±
0,5	0,3
1	0,5
3	2
6	3
30	10
120	15
400	20
1000	30
2000	40
4000	50

ISO 13920 Steel Castings	
L mm	Hem Yön.
40	1,5 0,2
100	2,0 0,3
250	3,0 0,4
400	3,0 0,6
630	4,0 0,7
1000	6,0 0,8

No	Parça Ady Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
1	Jumper_Installation	2	GZ10.07.35.00000	-	-	20,68 2kg
						41,4

ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f (□ m(X)	m(□ k(X)
EN 15085-2 Certification Level		CL1(□ CL2(□	Weld Pro.	ISO 15920	A(□ B(□	F(□
		CL3(□	Cast Steel	ISO 12708	Lm2(□ Lv2(□	Sm2(□ Sv2(□

Approved	L.Giovinazzo	31/05/2023	Scale
Checked	M.Borlo	31/05/2023	1:25
Prepared	D.Vargiu	31/05/2023	

TURASAS
Turkish Railway Vehicles Industry Inc.

Jumper_Installation
-

GZ11.07.35.00000

TYP

Date:31/05/2023 | Sheet : 1/1 | Size:A0 | Rev: 00

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID					
Coating/Heat Tre./Roughness					
Paint/Color	-	Modf. No	Modification Description	Date	Sign

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